

**Amendments to the Claims**

This Listing of Claims will replace all prior versions and listings of claims in the application:

1 - 18. (Canceled)

19. (Currently Amended) A stable anode for use in an electrolytic aluminum production cell, the stable anode comprising a monolithic body entirely composed of  $\text{Fe}_3\text{O}_4$  and  $\text{FeO}$ ~~containing at least 80 wt % iron oxides, the iron oxides selected from the group consisting of  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_2\text{O}_3$ ,  $\text{FeO}$  and mixtures thereof, where at lease one of  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_2\text{O}_3$  is present, and where the anode may optionally contain additive.~~

20 - 24. (Cancelled)

25. (Previously Presented) The stable anode of Claim 19, wherein the anode has a surface coated with the iron oxide.

26. (Original) The stable anode of Claim 19, wherein the anode remains stable in a molten bath of an electrolytic aluminum production cell at a temperature of up to  $960^\circ\text{C}$ .

27. - 32. (Cancelled)

33. (Currently Amended) The stable anode of Claim ~~32~~19, wherein the stable anode comprises up to 10 wt % of an additive, wherein the additive is an oxide of one of Al, Si, and Mg.

34. (Cancelled)

35. (Currently Amended) The stable anode of Claim ~~34~~19, wherein the stable anode comprises up to 5 wt % of an additive, wherein the additive is an oxide of one of Al, Si, and Mg.

36. (Previously Presented) An electrolytic aluminum production cell including a plurality of the stable anodes of Claim 19.

37. (Previously Presented) The electrolytic aluminum production cell of Claim 36, wherein the electrolytic aluminum production cell contains a cryolite bath and wherein the electrolytic cell is operable to produce commercial purity aluminum utilizing the plurality of stable anodes, wherein the commercial purity aluminum contains a maximum of 0.5 weight percent iron.

38. (Previously Presented) The electrolytic aluminum production cell of Claim 37, wherein the electrolytic aluminum production cell is operable at temperatures of from about  $850^\circ\text{C}$  to about  $920^\circ\text{C}$  to produce the commercial purity aluminum.

39. (Previously Presented) The electrolytic aluminum production cell of Claim 38, wherein the commercial purity aluminum contains a maximum of 0.034 weight percent Ni, a maximum of 0.034 weight percent Cu, and a maximum of 0.15 weight percent Si.

40. (New) A stable anode for use in an electrolytic aluminum production cell, the stable anode comprising a monolithic body entirely composed of  $\text{Fe}_2\text{O}_3$  and  $\text{FeO}$ .

41. (New) The stable anode of Claim 40, wherein the anode has a surface coated with the iron oxide.

42. (New) The stable anode of Claim 40, wherein the anode remains stable in a molten bath of an electrolytic aluminum production cell at a temperature of up to  $960^\circ\text{C}$ .

43. (New) The stable anode of Claim 40, wherein the stable anode comprises up to 10 wt % of an additive, wherein the additive is an oxide of one of Al, Si, and Mg.

44. (New) The stable anode of Claim 40, wherein the stable anode comprises up to 5 wt % of an additive, wherein the additive is an oxide of one of Al, Si, and Mg.

45. (New) An electrolytic aluminum production cell including a plurality of the stable anodes of Claim 40.

46. (New) The electrolytic aluminum production cell of Claim 45, wherein the electrolytic aluminum production cell contains a cryolite bath and wherein the electrolytic cell is operable to produce commercial purity aluminum utilizing the plurality of stable anodes, wherein the commercial purity aluminum contains a maximum of 0.5 weight percent iron.

47. (New) The electrolytic aluminum production cell of Claim 46, wherein the electrolytic aluminum production cell is operable at temperatures of from about  $850^\circ\text{C}$  to about  $920^\circ\text{C}$  to produce the commercial purity aluminum.

48. (New) The electrolytic aluminum production cell of Claim 47, wherein the commercial purity aluminum contains a maximum of 0.034 weight percent Ni, a maximum of 0.034 weight percent Cu, and a maximum of 0.15 weight percent Si.